

UV METAL DECORATING SET-STACK UNITS

It is important to maximise the production possibilities that new automation provides. IST UV solutions are designed with optimum reliability as a priority and this is achieved by incorporating outstanding heat management capability along with simple operation allied to quality design and manufacture which has become the hallmark of IST products.

FEATURES OF IST SET-STACK UNITS

HIGH OUTPUT UV LAMPS

In order to satisfy the highest quality demands, all IST UV lamps are developed and manufactured in-house to rigorous industry leading quality standards, 160 or 200 W/cm lamps are available as standard. Also doped lamps are available for special applications without the need to exchange power supply components.

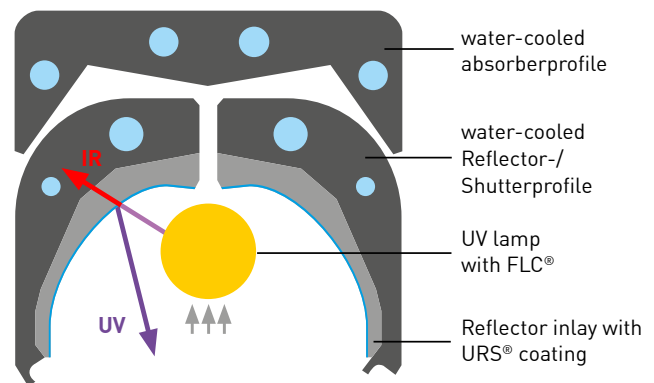
URS® INLAY REFLECTOR TECHNOLOGY

URS® reflectors are what are known as cold mirror reflectors, fitted with more than 60 different metal oxide layers that only reflect the UV light and deflect the thermal radiation to a water-cooled profile. These highly resistant reflectors boast an extremely long service life and optimum heat management.

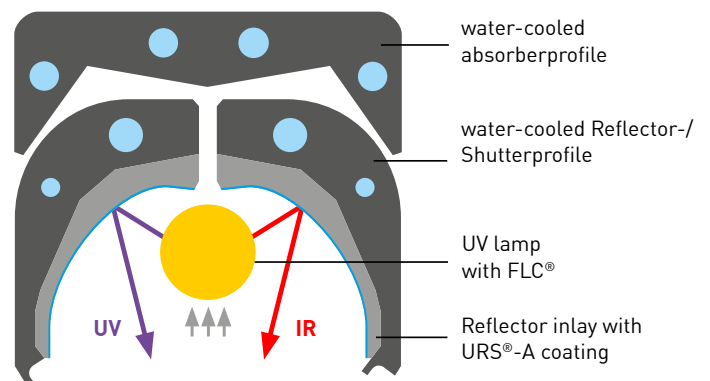
The reflector inlays are force-fitted to the unit, facilitating an easy replacement of the half shells. For example, simple replacement of the reflectors is interesting if the curing result can be improved by a different reflector geometry or coating for specific printing jobs.

The URS®-A reflector promises high reflectance over the entire UV spectrum. It is especially suitable for use in the printing of steel plates, as it reflects a

sufficient amount of IR radiation. The resulting heat radiation aimed at the steel plates helps the inks and varnishes to cure. The URS®-A reflector also impresses with its very long service life.



URS® Reflector technology



URS®-A Reflector technology



IST Set-Stack unit

FLC® QUICK-CHANGE LAMPS

The cordless FLC® UV lamp system enables lamps to be changed quickly and easily. It is possible to remove the UV lamp from the lamp unit with just one hand movement and a lamp replacement just takes a few seconds, thus saving users several hours of machine availability per year.

INDIVIDUAL LAMP UNITS

Single lamp housings with quick release couplings ensure individual control, easy handling and production flexibility.

REFLECTOR PATTERNS

Arc lamp technology allows the designer a wide choice of reflector patterns. IST Metz has developed a selection of reflector patterns to meet the needs of various processes.

LAMP UNIT

Single lamp with water-cooled aluminium reflectors, shutters and topshielding. Unit slides out to operator side for maintenance and cleaning.

EASY MAINTENANCE

All components of the UV unit are easily accessible so cleaning and changing of lamps and reflectors can be carried out with the minimum of downtime by line operatives.

COOLING SYSTEM

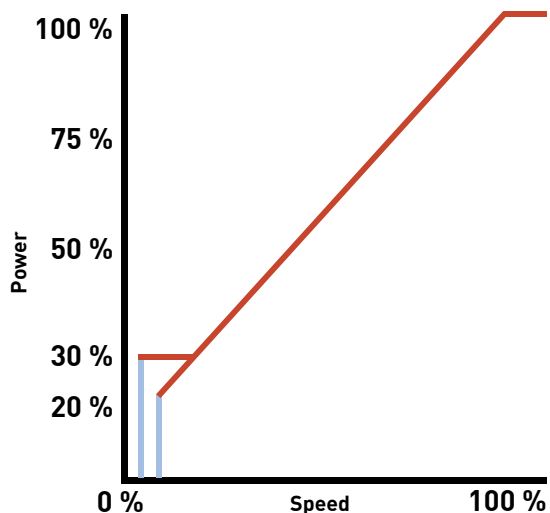
Water-cooled shutters and undershielding for unlimited stand-by and cool production conditions.

ELECTRONIC POWER SUPPLY DEVICES

Linked to the printing speed, the ELC® controller can continuously adjust the lamp output between around 30 and 100%. In standby mode, the power is automatically reduced to a minimum.

UV OUTPUT MEASURING DEVICE

IST has developed a mobile measuring instrument UMD-2 for accurate measurement of UV energy in the same position that the cure takes place. The UMD-2 is positioned on the conveyor belt and the measuring data can therefore be determined after the unit has passed under the UV lamp.



Electrical lamp control (ELC®) for highest demands and best energy savings in UV printing



Measuring device UMD-2

WE HAVE THE CURE

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